

客户图

NOTES:

1. FINISH:

- 1.1 HOUSING: PA10T BLACK,UL94V-0.
- 1.2 CONTACT: C18400, GOLD (SEE P/N) PLATED IN CONTACT AREA, 80u" MIN MATTE TIN PLATED IN SOLDER AREA, 50u" MIN. NICKEL UNDERPLATED OVERALL.

2. ELECTRICAL:

- 2.1 CURRENT RATING:12Amp;
- 2.2 DIELECTRIC WITHSTANDING VOLTAGE: 750V AC/DC.
- 2.3 CONTACT RESISTANCE: 20mΩ MAX.
- 2.4 INSULATION RESISTANCE: 1000MΩ MIN.
- 2.5 OPERATION TEMPERATURE:-55°C TO +125°C.

3. ALL MATERIALS MUST BE ROHS MATERIALS

4. ORDER INFORMATION:

61H1- R2 XXX XX 085 C 01

2.54x5.08mm 90° 折弯

Pin数码
SEE TABLE
006=2*3PIN
~
100=2*50PIN

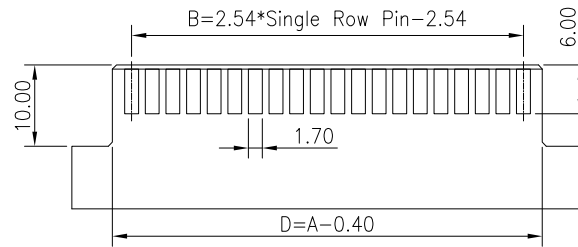
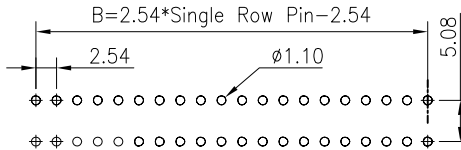
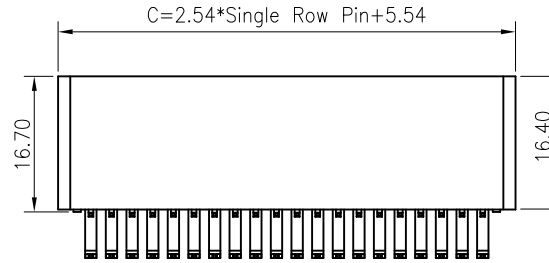
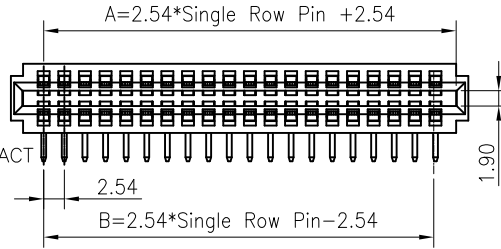
端子电镀:
S0=Gold Flash/Tin
S1=1u" Gold/Tin
S2=3u" Gold/Tin
S3=5u" Gold/Tin
S4=10u" Gold/Tin
S5=15u" Gold/Tin
S6=30u" Gold/Tin

塑胶高度:
085=8.50mm

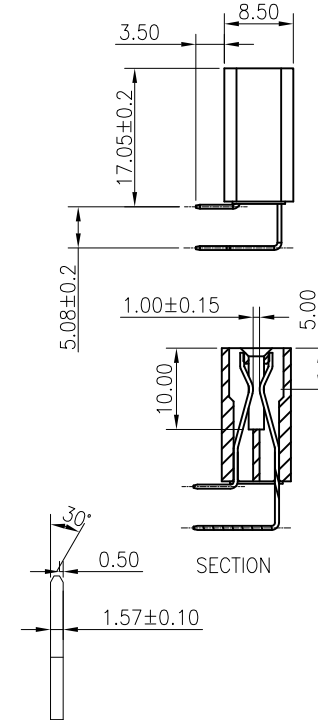
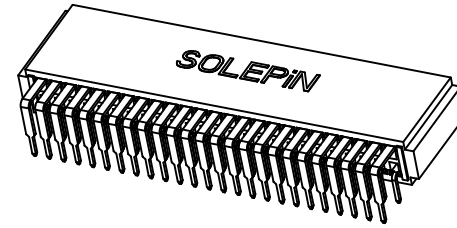
包装方式:
C=TRAY

TABLE

No. OF PIN	A	B	C
006=2x3PIN	10.16	5.08	13.16
008=2x4PIN	12.70	7.62	15.70
010=2x5PIN	15.24	10.16	18.24
012=2x6PIN	17.78	12.70	20.78
014=2x7PIN	20.32	15.24	23.32
016=2x8PIN	22.86	17.78	25.86
018=2x9PIN	25.40	20.32	28.40
020=2x10PIN	27.94	22.86	30.94
022=2x11PIN	30.48	25.40	33.48
024=2x12PIN	33.02	27.94	36.02



ROMMENDED PLUG-PCB LAYOUT
TOLERANCE ±0.05



SOLEPIN

SECTION

No. OF PIN	A	B	C
026=2x13PIN	35.56	30.48	38.56
028=2x14PIN	38.10	33.02	41.10
030=2x15PIN	40.64	35.56	43.64
032=2x16PIN	43.18	38.10	46.18
034=2x17PIN	45.72	40.64	48.72
036=2x18PIN	48.26	43.18	51.26
038=2x19PIN	50.80	45.72	53.83
040=2x20PIN	53.34	48.26	56.34
042=2x21PIN	55.88	50.80	58.88
044=2x22PIN	58.42	53.34	61.42
046=2x23PIN	60.96	55.88	63.96
048=2x24PIN	63.50	58.42	66.50
050=2x25PIN	66.04	60.96	69.04
052=2x26PIN	68.58	63.50	71.58
054=2x27PIN	71.12	66.04	74.12
056=2x28PIN	73.66	68.58	76.66
058=2x29PIN	76.20	71.12	79.20
060=2x30PIN	78.74	73.66	81.74
062=2x31PIN	81.28	76.20	84.28
064=2x32PIN	83.82	78.74	86.82
066=2x33PIN	86.36	81.28	89.36
068=2x34PIN	88.90	83.82	91.90
070=2x35PIN	91.44	86.36	94.44
072=2x36PIN	93.98	88.90	96.98
074=2x37PIN	96.52	91.44	99.52
076=2x38PIN	99.06	93.98	102.06
078=2x39PIN	101.60	96.52	104.60
080=2x40PIN	104.14	99.06	107.14
082=2x41PIN	106.68	101.60	109.68
084=2x42PIN	109.22	104.14	112.22
086=2x43PIN	111.76	106.68	114.76
088=2x44PIN	114.30	109.22	117.30
090=2x45PIN	116.84	111.76	119.84
092=2x46PIN	119.38	114.30	122.38
094=2x47PIN	121.92	116.84	124.92
096=2x48PIN	124.46	119.38	127.46
098=2x49PIN	127.00	121.92	130.00
100=2x50PIN	129.54	124.46	132.54

OPERATION

X.X ±0.40

X.XX ±0.25

X.XXX ±0.15

Angle ±3°

DIM. TOL

DRAW

DESIGN

CHECK

APPROVE

UNIT

mm

Mr.Zeng

Mr.Zeng

Mr.Deng

Mr.Wang

SCALE

1:1

2024.05.23

2024.05.23

2024.05.23

2024.05.23

SOLEPIN 东莞市硕品电子有限公司
Professional connector manufacturer DONGGUAN SOLEPIN ELECTRONICS CO., LTD.

SIZE

A4

SHEET

1/1

PROJ.

PROJ.

PART NO.

TITLE:

DRAW NO.

SP-009

SP-009

SP-009

SP-009

SP-009

H

H

G

G

F

F

E

E

D

D

C

C

B

B

A

A

1

2

3

4

5

6

7

8

9

10

客户图

NOTES:

1. FINISH:

- 1.1 HOUSING: PA10T BLACK,UL94V-0.
- 1.2 CONTACT: C18400, GOLD (SEE P/N) PLATED IN CONTACT AREA, 80u" MIN MATTE TIN PLATED IN SOLDER AREA, 50u" MIN. NICKEL UNDERPLATED OVERALL.

2. ELECTRICAL:

- 2.1 CURRENT RATING:12Amp;
- 2.2 DIELECTRIC WITHSTANDING VOLTAGE: 750V AC/DC.
- 2.3 CONTACT RESISTANCE: 20mΩ MAX.
- 2.4 INSULATION RESISTANCE: 1000MΩ MIN.
- 2.5 OPERATION TEMPERATURE:-55°C TO +125°C.

3. ALL MATERIALS MUST BE ROHS MATERIALS

4. ORDER INFORMATION:

61H1- S XXX XX 164 C 01

180° 直插

Pin数码
SEE TABLE
006=2*3PIN
~
100=2*50PIN

端子电镀:
S0=Gold Flash/Tin
(半金锡)

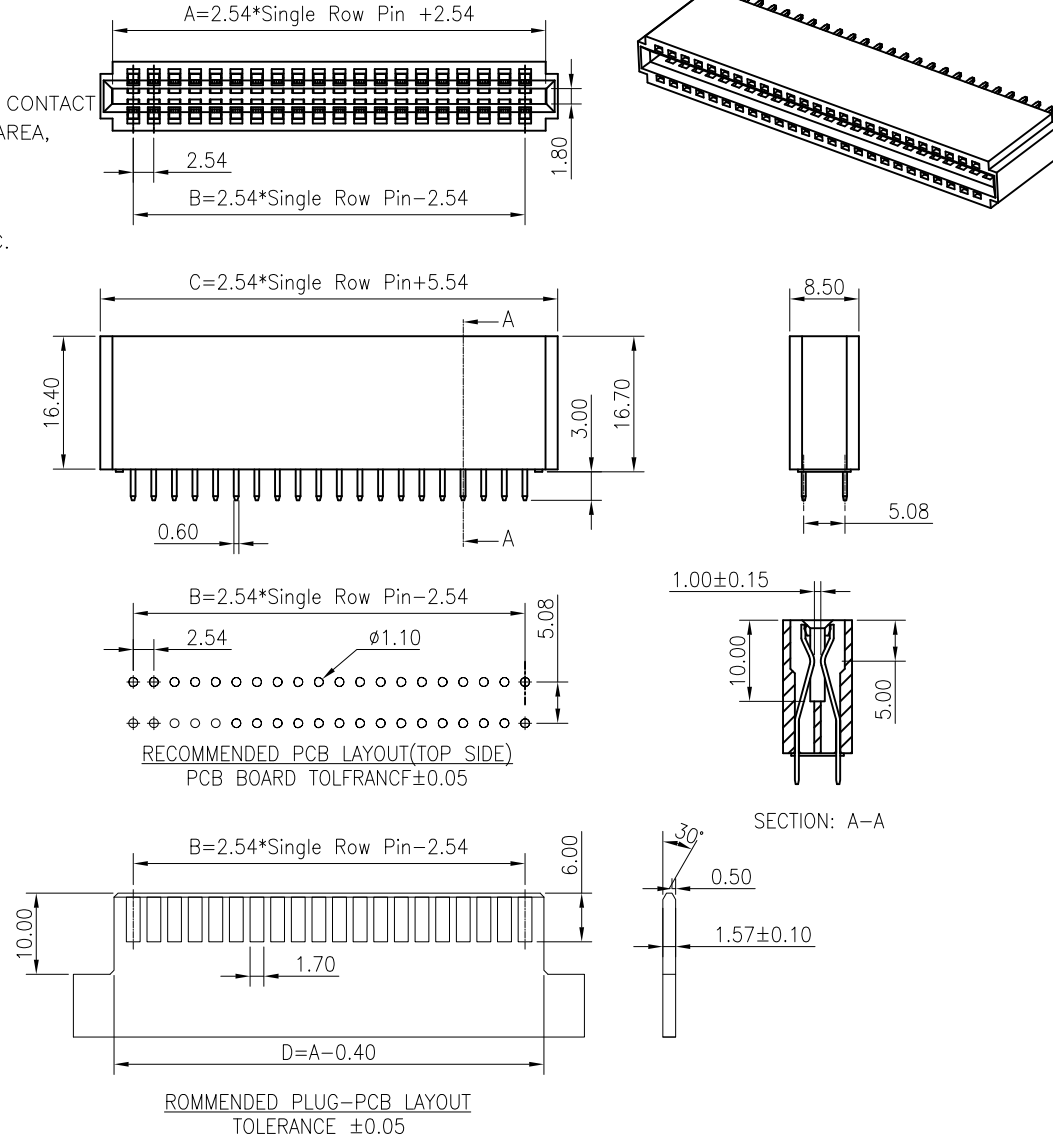
塑胶高度:
164=16.40mm

包装方式:
C=TRAY

S1=1u" Gold/Tin
S2=3u" Gold/Tin
S3=5u" Gold/Tin
S4=10u" Gold/Tin
S5=15u" Gold/Tin
S6=30u" Gold/Tin

TABLE

No. OF PIN	A	B	C
006=2x3PIN	10.16	5.08	13.16
008=2x4PIN	12.70	7.62	15.70
010=2x5PIN	15.24	10.16	18.24
012=2x6PIN	17.78	12.70	20.78
014=2x7PIN	20.32	15.24	23.32
016=2x8PIN	22.86	17.78	25.86
018=2x9PIN	25.40	20.32	28.40
020=2x10PIN	27.94	22.86	30.94
022=2x11PIN	30.48	25.40	33.48
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No. OF PIN	A	B	C
026=2x13PIN	35.56	30.48	38.56
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044=2x22PIN	58.42	53.34	61.42
046=2x23PIN	60.96	55.88	63.96
048=2x24PIN	63.50	58.42	66.50
050=2x25PIN	66.04	60.96	69.04
052=2x26PIN	68.58	63.50	71.58
054=2x27PIN	71.12	66.04	74.12
056=2x28PIN	73.66	68.58	76.66
058=2x29PIN	76.20	71.12	79.20
060=2x30PIN	78.74	73.66	81.74
062=2x31PIN	81.28	76.20	84.28
064=2x32PIN	83.82	78.74	86.82
066=2x33PIN	86.36	81.28	89.36
068=2x34PIN	88.90	83.82	91.90
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090=2x45PIN	116.84	111.76	119.84
092=2x46PIN	119.38	114.30	122.38
094=2x47PIN	121.92	116.84	124.92
096=2x48PIN	124.46	119.38	127.46
098=2x49PIN	127.00	121.92	130.00
100=2x50PIN	129.54	124.46	132.54

OPERATION

X.X ±0.40

X.XX ±0.35

X.XXX ±0.15

Angle ±3°

DIM. TOL

DRAW

DESIGN

CHECK

APPROVE

UNIT

mm

Mr.Zeng

Mr.Zeng

Mr.Deng

Mr.Wang

SCALE

1:1

2024.05.23

2024.05.23

2024.05.23

2024.05.23

SOLEPIN 东莞市硕品电子有限公司
Professional connector manufacturer DONGGUAN SOLEPIN ELECTRONICS CO., LTD.

SIZE

A4

PART NO.

SHEET

1/1

PROJ.

DRAW NO.

61H1- S XXX S2 164 C 01

2.54mm 金手指 DIP 180° PIN针外露3.00

SP-910

REV

DATE

MODIFICATION DESCRIPTION

CHANGE

APPROVE

客户图

NOTES:

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4. ORDER INFORMATION:

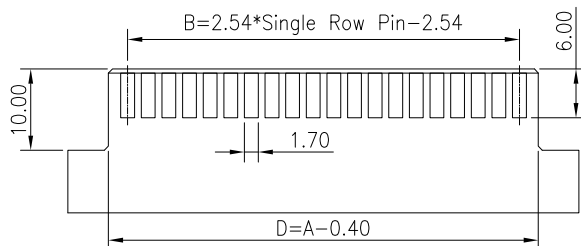
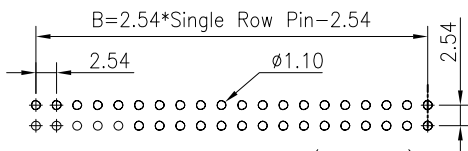
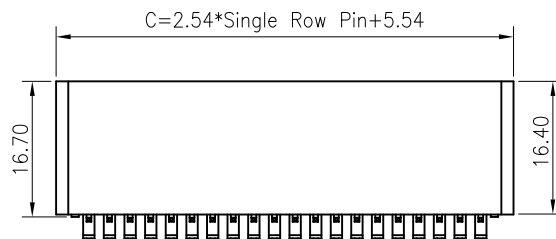
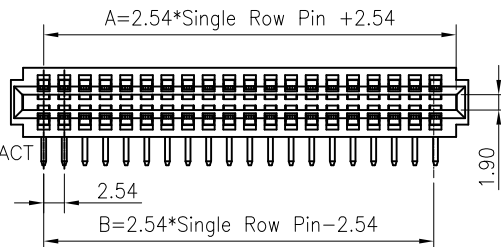
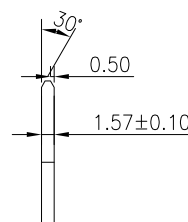
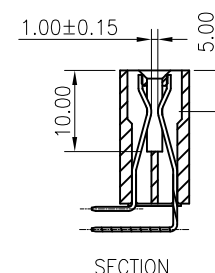
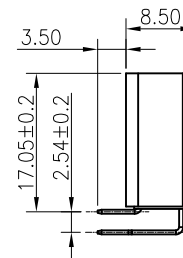
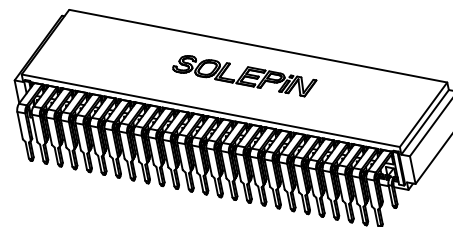
61H1- R1 XXX XX 085 C 01

2.54x2.54mm 90° 折弯

Pin数码
SEE TABLE
006=2*3PIN
~
100=2*50PIN端子电镀:
S0=Gold Flash/Tin
S1=1u" Gold/Tin
S2=3u" Gold/Tin
S3=5u" Gold/Tin
S4=10u" Gold/Tin
S5=15u" Gold/Tin
S6=30u" Gold/Tin塑胶高度:
085=8.50mm包装方式:
C=TRAY

TABLE

No. OF PIN	A	B	C
006=2x3PIN	10.16	5.08	13.16
008=2x4PIN	12.70	7.62	15.70
010=2x5PIN	15.24	10.16	18.24
012=2x6PIN	17.78	12.70	20.78
014=2x7PIN	20.32	15.24	23.32
016=2x8PIN	22.86	17.78	25.86
018=2x9PIN	25.40	20.32	28.40
020=2x10PIN	27.94	22.86	30.94
022=2x11PIN	30.48	25.40	33.48
024=2x12PIN	33.02	27.94	36.02

ROMMENDED PLUG-PCB LAYOUT
TOLERANCE ±0.05

No. OF PIN	A	B	C
026=2x13PIN	35.56	30.48	38.56
028=2x14PIN	38.10	33.02	41.10
030=2x15PIN	40.64	35.56	43.64
032=2x16PIN	43.18	38.10	46.18
034=2x17PIN	45.72	40.64	48.72
036=2x18PIN	48.26	43.18	51.26
038=2x19PIN	50.80	45.72	53.83
040=2x20PIN	53.34	48.26	56.34
042=2x21PIN	55.88	50.80	58.88
044=2x22PIN	58.42	53.34	61.42
046=2x23PIN	60.96	55.88	63.96
048=2x24PIN	63.50	58.42	66.50
050=2x25PIN	66.04	60.96	69.04
052=2x26PIN	68.58	63.50	71.58
054=2x27PIN	71.12	66.04	74.12
056=2x28PIN	73.66	68.58	76.66
058=2x29PIN	76.20	71.12	79.20
060=2x30PIN	78.74	73.66	81.74
062=2x31PIN	81.28	76.20	84.28
064=2x32PIN	83.82	78.74	86.82
066=2x33PIN	86.36	81.28	89.36
068=2x34PIN	88.90	83.82	91.90
070=2x35PIN	91.44	86.36	94.44
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074=2x37PIN	96.52	91.44	99.52
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078=2x39PIN	101.60	96.52	104.60
080=2x40PIN	104.14	99.06	107.14
082=2x41PIN	106.68	101.60	109.68
084=2x42PIN	109.22	104.14	112.22
086=2x43PIN	111.76	106.68	114.76
088=2x44PIN	114.30	109.22	117.30
090=2x45PIN	116.84	111.76	119.84
092=2x46PIN	119.38	114.30	122.38
094=2x47PIN	121.92	116.84	124.92
096=2x48PIN	124.46	119.38	127.46
098=2x49PIN	127.00	121.92	130.00
100=2x50PIN	129.54	124.46	132.54

OPERATION

X.X ±0.40

X.XX ±0.25

X.XXX ±0.15

Angle ±3°

DIM. TOL

DRAW

DESIGN

CHECK

APPROVE

UNIT

mm

Mr.Zeng

Mr.Zeng

Mr.Deng

Mr.Wang

SCALE

1:1

2024.05.23

2024.05.23

2024.05.23

2024.05.23

SOLEPIN 东莞市硕品电子有限公司
Professional connector manufacturer DONGGUAN SOLEPIN ELECTRONICS CO., LTD.

SIZE

A4

PART NO.

SHEET

1/1

PROJ.

DRAW NO.

2024.05.23

2024.05.23

2024.05.23

2024.05.23

SCALE

1:1

TITLE:

2.54x2.54mm 金手指 DIP 90°

SP-226

A1 2024.05.23 旧模具老化新开模并优化了结构 Mr.Zeng Mr.Wang

AO NEW

REV DATE MODIFICATION DESCRIPTION CHANGE APPROVE

客户图

NOTES:

1. FINISH:

- 1.1 HOUSING: PA10T BLACK,UL94V-0.
1.2 CONTACT: C18400, GOLD (SEE P/N) PLATED IN CONTACT AREA, 80u" MIN MATTE TIN PLATED IN SOLDER AREA, 50u" MIN. NICKEL UNDERPLATED OVERALL.

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4. ORDER INFORMATION:

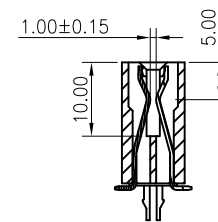
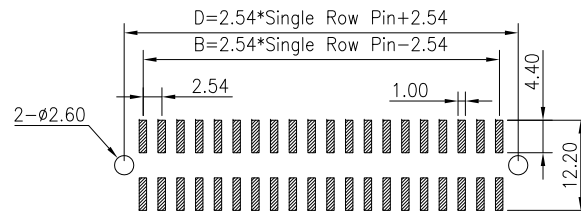
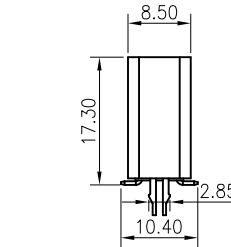
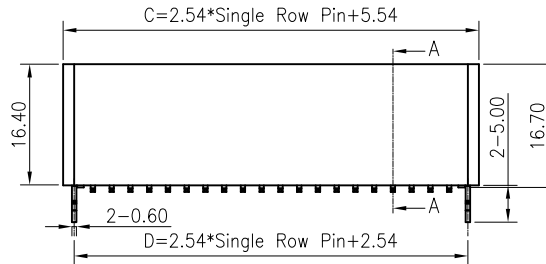
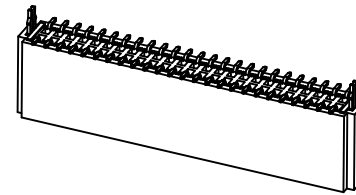
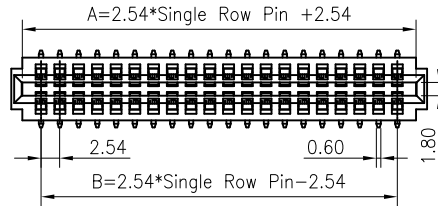
61H1- M XXX XX 164 C 01

180° SMT

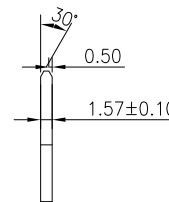
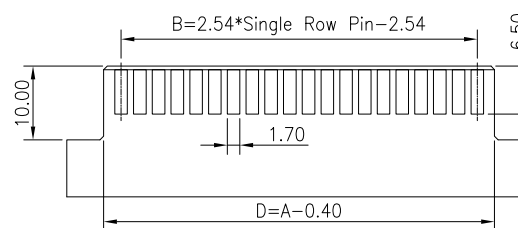
Pin数码
SEE TABLE
006=2*3PIN
~
100=2*50PIN端子电镀:
S0=Gold Flash/Tin
(半金锡)
S1=1u" Gold/Tin
S2=3u" Gold/Tin
S3=5u" Gold/Tin
S4=10u" Gold/Tin
S5=15u" Gold/Tin
S6=30u" Gold/Tin塑胶高度:
164=16.40mm包装方式:
C=TRAY

TABLE

No. OF PIN	A	B	C	D
006=2x3PIN	10.16	5.08	13.16	10.16
008=2x4PIN	12.70	7.62	15.70	12.70
010=2x5PIN	15.24	10.16	18.24	15.24
012=2x6PIN	17.78	12.70	20.78	17.78
014=2x7PIN	20.32	15.24	23.32	20.32
016=2x8PIN	22.86	17.78	25.86	22.86
018=2x9PIN	25.40	20.32	28.40	25.40
020=2x10PIN	27.94	22.86	30.94	27.94
022=2x11PIN	30.48	25.40	33.48	30.48
024=2x12PIN	33.02	27.94	36.02	33.02



SECTION: A-A

RECOMMENDED PCB LAYOUT(TOP SIDE)
PCB BOARD TOLFRANCF±0.05ROMMENDED PLUG-PCB LAYOUT
TOLERANCE ±0.05

No. OF PIN	A	B	C	D
026=2x13PIN	35.56	30.48	38.56	35.56
028=2x14PIN	38.10	33.02	41.10	38.10
030=2x15PIN	40.64	35.56	43.64	40.64
032=2x16PIN	43.18	38.10	46.18	43.18
034=2x17PIN	45.72	40.64	48.72	45.72
036=2x18PIN	48.26	43.18	51.26	48.26
038=2x19PIN	50.80	45.72	53.83	50.83
040=2x20PIN	53.34	48.26	56.34	53.34
042=2x21PIN	55.88	50.80	58.88	55.88
044=2x22PIN	58.42	53.34	61.42	58.42
046=2x23PIN	60.96	55.88	63.96	60.96
048=2x24PIN	63.50	58.42	66.50	63.50
050=2x25PIN	66.04	60.96	69.04	66.04
052=2x26PIN	68.58	63.50	71.58	68.58
054=2x27PIN	71.12	66.04	74.12	71.12
056=2x28PIN	73.66	68.58	76.66	73.66
058=2x29PIN	76.20	71.12	79.20	76.20
060=2x30PIN	78.74	73.66	81.74	78.74
062=2x31PIN	81.28	76.20	84.28	81.28
064=2x32PIN	83.82	78.74	86.82	83.82
066=2x33PIN	86.36	81.28	89.36	86.36
068=2x34PIN	88.90	83.82	91.90	88.90
070=2x35PIN	91.44	86.36	94.44	91.44
072=2x36PIN	93.98	88.90	96.98	93.98
074=2x37PIN	96.52	91.44	99.52	96.52
076=2x38PIN	99.06	93.98	102.06	99.06
078=2x39PIN	101.60	96.52	104.60	101.60
080=2x40PIN	104.14	99.06	107.14	104.14
082=2x41PIN	106.68	101.60	109.68	106.68
084=2x42PIN	109.22	104.14	112.22	109.22
086=2x43PIN	111.76	106.68	114.76	111.76
088=2x44PIN	114.30	109.22	117.30	114.30
090=2x45PIN	116.84	111.76	119.84	116.84
092=2x46PIN	119.38	114.30	122.38	119.38
094=2x47PIN	121.92	116.84	124.92	121.92
096=2x48PIN	124.46	119.38	127.46	124.46
098=2x49PIN	127.00	121.92	130.00	127.00
100=2x50PIN	129.54	124.46	132.54	129.54

OPERATION

X.X ±0.40

X.XX ±0.35

X.XXX ±0.15

Angle ±3°

DIM. TOL

DRAW

DESIGN

CHECK

APPROVE

UNIT

Mr.Zeng

Mr.Zeng

Mr.Deng

Mr.Wang

mm

SCALE

2024.09.10

2024.09.10

2024.09.10

2024.09.10

1:1

SOLEPIN 东莞市硕品电子有限公司
Professional connector manufacturer DONGGUAN SOLEPIN ELECTRONICS CO., LTD.

SIZE A4 PART NO. 61H1- M XXX XX 164 C 01

SHEET 1/1 TITLE: 2.54mm 金手指 SMT 180° 鱼叉脚

PROJ. DRAW NO. SP-1294

AO

REV

1

2

3

4

5

6

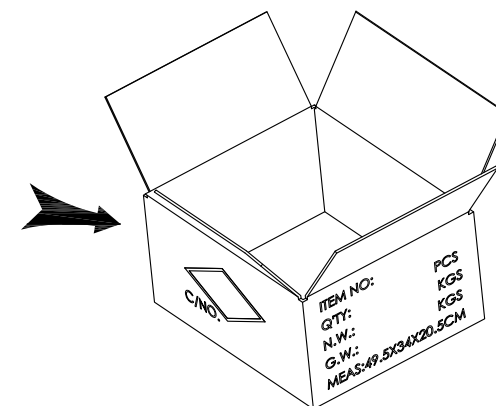
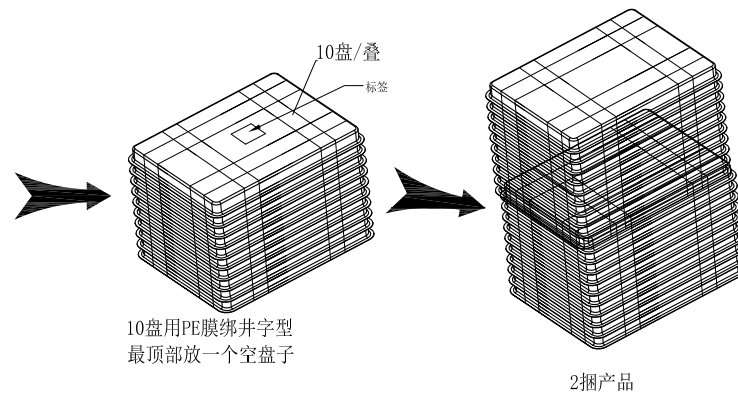
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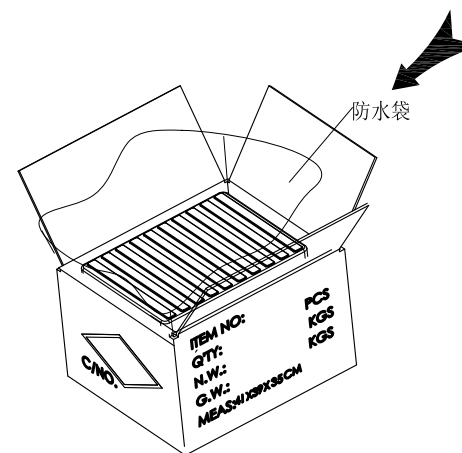
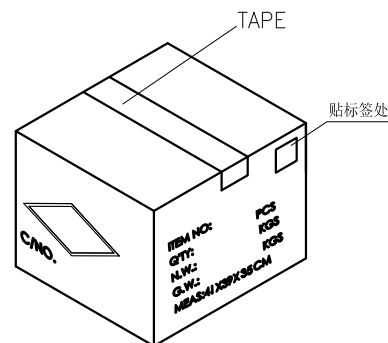
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10

A
—
B
—
C
—
D
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E
—
F
—
G
—
H



1. 真空盒420*380*15.0, 不可有破损, 50PCS/盒。
2. 纸箱450*410*350, 材质: K=K, 不可有破损, 加装防水PE袋及干燥剂。
(20*50PCS/盒=1000PCS/箱)
3. 将装好产品的10个真空盒整齐叠放在一起, 共两叠1000PCS, 放入纸箱中, 用封箱胶纸封好纸箱。



II

A

B

C

D

E

F

G

H

SPECIFICATION OF PRODUCT (产品规格)

1. SCOPE 适用范围

This product specification defines the product performance and the test methods to ascertain the performance of the Power Edge Connector, which is designed and manufactured by SOLEPIN Electronic Co., Ltd. This product specification is applicable but not only for those part numbers which be shown in the cover page.

本产品规格书规定了由硕品电子有限公司设计生产的 Power Edge 型连接器产品的特性及测试方法。本产品规格书适用于但不局限于封面所显示的产品料号。

2. REFERENCE DOCUMENTS 参考文件

MIL-STD-1344 Test method for electrical connector 电子连接器测试方法

MIL-STD-202 Test method for electrical components 电子零件测试方法

EIA364 Test method for electrical components 电子零件测试方法

JIS C 0051 Test method for electrical components 电子零件测试方法

MIL-G-45204C Specification for gold plating 镀金规格

IEC-512-3 IEC standard for current carrying capacity tests IEC电流测试标准

QQ-N-290A Specification for nickel plating 镀镍规格

MIL-P-81728A Specification for tin/lead plating 镀锡铅规格

MIL-T-10727B Specification for tin plating 镀锡规格

UL1977 UL standard for safety of attachment plug and receptacle UL安规要求标准

3. FEATURE & DIMENSIONS 特征及尺寸

3.1. PRODUCT DIMENSION 产品尺寸

These connectors shall have the dimensions as shown in drawing.

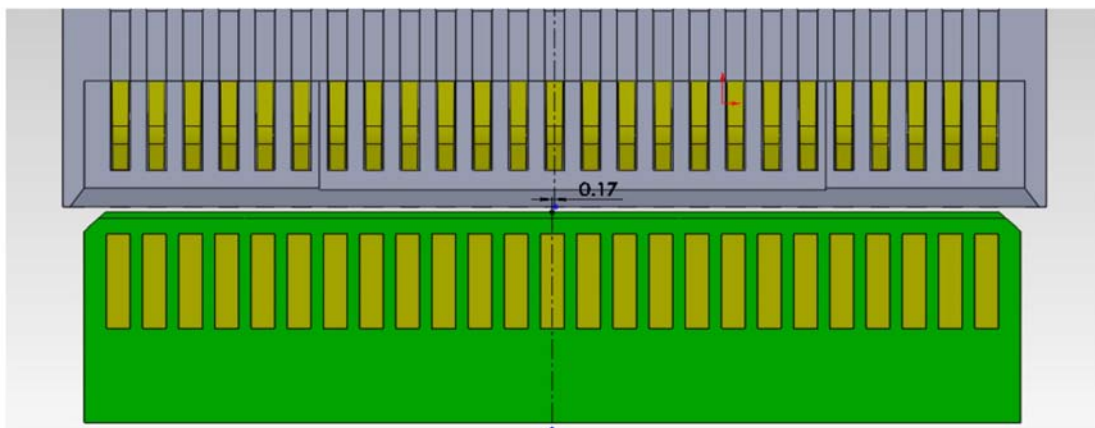
本产品的相关尺寸参见图面。

3.2. MALE AND FEMALE PRODUCT 公母产品装配

3.2.1. Perpendicular to engaging direction 垂直插入方向

the design of the centering and guiding in the mpc of the free and fixed board connector modules shall accept a misalignment of 0.17MM in transverse and 0.12MM in longitudinal axes of the connector

固定板连接器模件的Mpc裡, 连接器设计中心线横向可接受0.17mm和纵向可接受0.12mm的偏差
allowed misalignment in transverse axes在横向方向允许对插偏差量

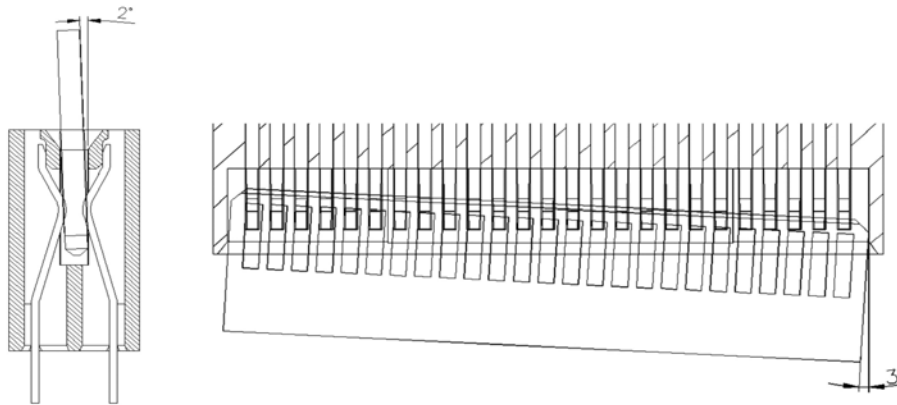


allowed misalignment in longitudinal axes在纵向方向允许对插偏差量

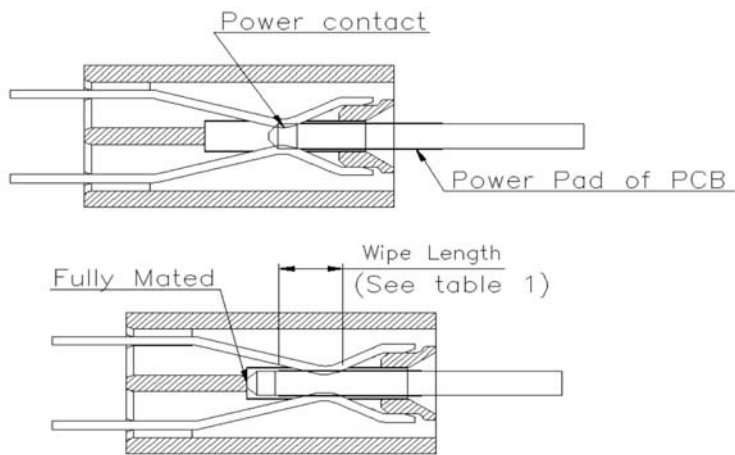
3.2.2 Inclination 倾向

The center and guiding in the Mpc OF THE FREE AND THE FIXED BOARD connector modules shall allow an initial angular misalignment of 2° FROM both the transverse and longitudinal axes

固定板连接器模件的在Mpc裡, 连接器可接受横向3°和纵向2°的最大倾斜对插角度。



3.2.3 Capability for products wipe length
产品接触长度等级



CONTACT	MATING LEVEL	WIPE LENGTH(MIN)
Power Pin	1	3.38mm

3.3. PCB/PANEL LAYOUT 印刷电路板佈局

The recommended PCB layout is shown in drawing.
本产品适用的 PCB layout 参见图面。

3.4. BILL OF MATERIAL 材料清单

Harmful material controlling follows the requirements of RoHS. The bill of material is described in drawing.

有害物质控制符合RoHS指令要求。本产品使用的材料参见图面。

3.5. MECHANICAL & ELECTRICAL CHARACTERISTIC 机械及电气特性

The connector shall have the mechanical and electrical performance as described in drawing.
本产品的机械及电气特性参见图面。

3.6. PACKAGING 包装

Products shall be packaged according to requirements specified in purchase order for safe delivery,

connector container and the packaging method are shown in package specification.

产品可依客户指定要求包装，包装材料与包装方式参见产品包装规范。

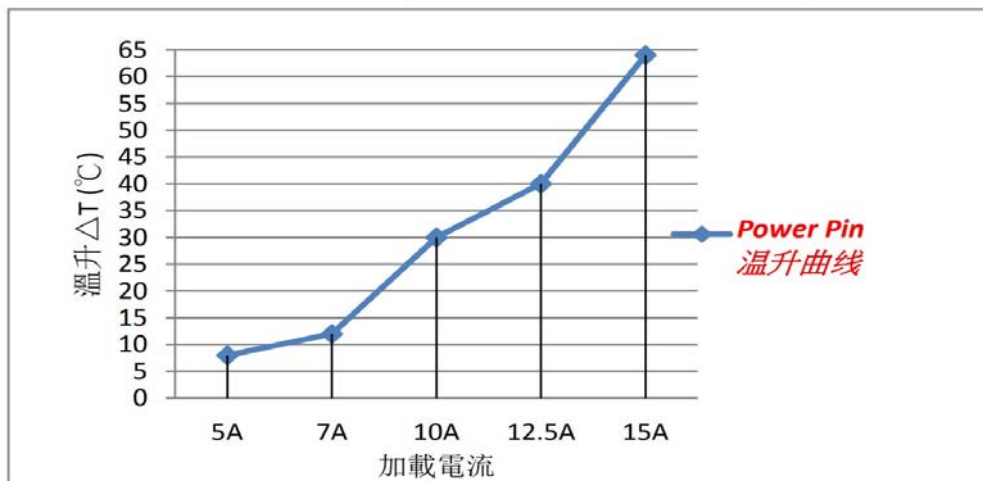
3.7 RATING CURRENT AND RATING VOLTAGE 额定电流与额定电压

Rating current: Power pin 12.5A for UL

额定电流: Power pin 12.5A for UL

Rating voltage is 12V DC RMS.

额定电压 12V DC RMS。



3.9 STORAGE AND OPERATING TEMPERATURE 存贮与使用温度

Temperature range: $-5^{\circ}\text{C}\sim+105^{\circ}\text{C}$, including terminal temperature rise for rating current.

Storage Temperature : $0^{\circ}\text{C}\sim+40^{\circ}\text{C}$, Humidity: 80% RH under.

温度范围: $-5^{\circ}\text{C}\sim+105^{\circ}\text{C}$, 包含接触端子的额定电流温升.

储存温度: $0^{\circ}\text{C}\sim+40^{\circ}\text{C}$, 湿度: 80% RH以下.

4. Environmental 环境要求

4.1. SOLDERABILITY 可焊性

Connectors meet solder-ability to MIL-STD-202, and shall be free of contaminants.

产品可焊性符合MIL-STD-202标准规定的相关要求, 表面不得有污染物。

4.2. RESISTANCE TO SOLDER HEAT 耐焊接热

4.1. WAVE SOLDER 波峰焊接

Each cycle consists of three consecutive phases. as shown in Table II .

每个焊接周期包括三个连续的阶段, 见附表二。

Note: 说明

Device temperature measurements are referenced from the top-center of the package outer

5. PERFORMANCE AND TEST DESCRIPTION 性能及测试

5.1. REQUIREMENT 要求

Product is designed to meet electrical, mechanical, and environmental performance requirements

specified in Table I.

本产品设计符合附表一所述的机械, 电气及环境要求。

5.2. TEST CONDITION 测试条件

Unless otherwise specified, all tests shall be performed at ambient environmental conditions.

除非特别注明, 所有测试在室温条件下完成。

5.3. SAMPLE SELECTION 样品选择

Test samples shall be selected at random from current production. No test samples shall be reused.

Samples are pre-conditioned with 10cycles of durability. Each group shall be containing 5 test samples

at least.

测试样品从现生产的产品中随机抽取, 所有测试过的样品不得重复使用。样品已预先插拔10次, 每组测

1. Mechanical Performance (机械特性)

Item (项目)		Test Condition (测试条件)	Requirement (要求)
1	Contact retention force 端子保持力	The end of terminal shall be pulled in a perpendicular to base housing at a maximum rate of 25 mm per minute. Test as per EIA- 364-13 端子以 25mm/分钟的速度, 均速垂直于胶芯中拔出之力量。	2.9N Min.
2	Insertion Force 插入力	Measure the force necessary to insert the connector between male and female at a maximum rate of 12.5 mm per minute. Test as per EIA-364-13 (without locking lever) 公座以最大 12.5mm/分钟的速度, 水平均速插入母座之力量	初期 initial 插入力 Inserted force 2.45N Max./pin
3	Unmating force 拔出力	Measure the force necessary to insert the connector between male and female at a maximum rate of 12.5 mm per minute. Test as per EIA364-13 (without locking lever) 公座以最大 12.5mm/分钟的速度, 水平均速拔出母座之力量	拔去力 Extracted force 0.05N Min./pin
4	Durability 耐久	Mating and unmating the connectors for 20 cycles. Test as per EIA-364-09 公座与母座重复插入, 拔出得一个循环, 持续 20 个循环。	120mΩMax/ 30 times
5	Vibration 振动	Subject mated connectors to : Frequency: 10-55-10 Hz Amplitude: 1.5 mm Direction: three perpendicular axes Direction: X、Y、Z axes/2 hours Test as per EIA 364 – 28 Condition V test letter A. 振幅 1.5mm,频率 10-55-10 Hz, 在 X/Y/Z 方向各持续 2 小时	试验中无出现 1μs 以上的瞬断 试验后: 120mΩ以下 外观 Appearance 没有机械性的破损、部品松动、裂纹等。 Discontinuity: 1μs or less After the test: 120mΩ or below No damage, loose part or crack.
6	Shock 冲击	Subject mated connectors to 30 g's half-sine shock pulses of 11ms duration. Three shocks in each direction applied along three mutually perpendicular planes for a total of 18 shocks. Test as per EIA364-27 condition H 公母座配合好后连接在 30 g's 的半正弦波冲击设备上, 持续脉冲 11m,分别沿 X/Y/Z 方向共持续 18 个循环	试验中无出现 1μs 以上的瞬断 试验后: 120mΩ以下 外观 Appearance 没有机械性的破损、部品松动、裂纹等。 Discontinuity: 1μs or less After the test: 120mΩ or below No damage, loose part or crack.

2. Electronic Performance (电气特性)

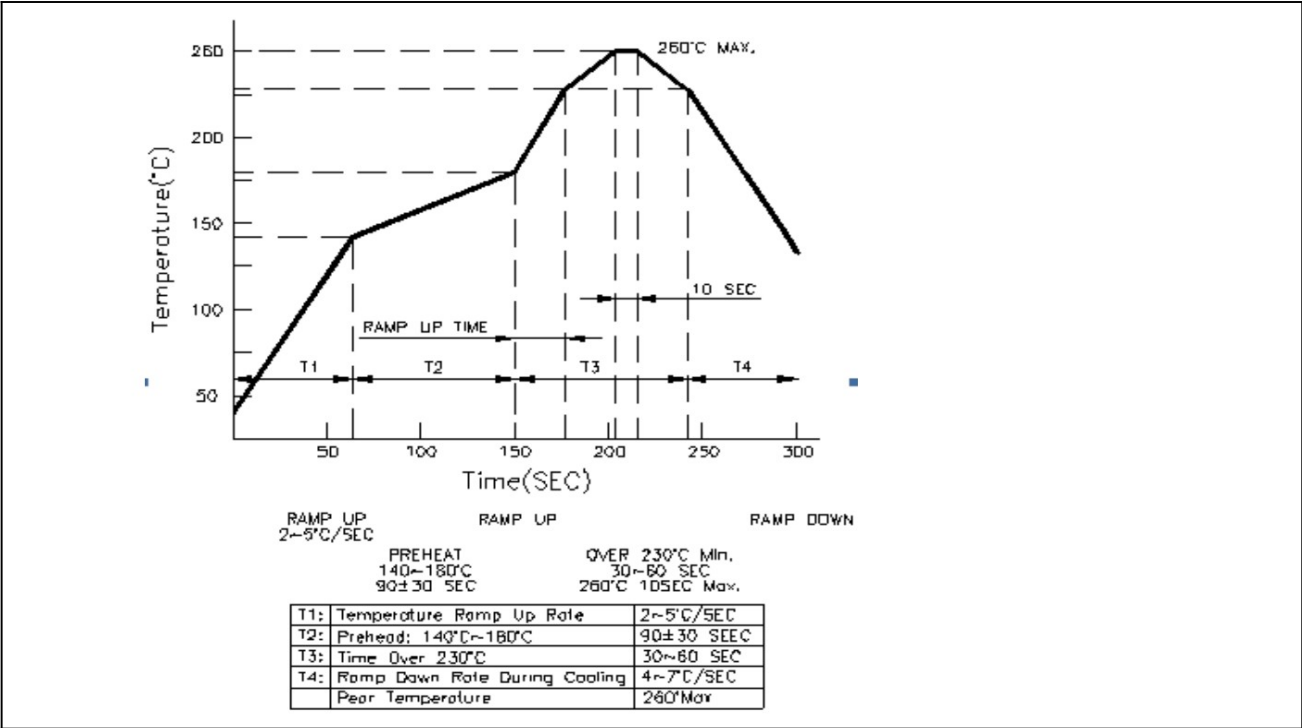
Items 項目		Requirements 要求	Test Methods 測試方法
1	Dielectric withstanding voltage 耐电压	Power pin must withstand test potential of 1000 VAC RMS for 1 minute, current leakage must be 0.2mA Max.Power pin 必须承受测试电压 1000VAC RMS, 时间 1 分钟, 漏电流不大于 0.2 mA。	Measure by applying test potential between the adjacent contacts, and between the contacts and ground in the mated connector. 对产品相邻端子间以及端子与接地间加载电压, 并测试其漏电流。
2	Insulation resistance 绝缘阻抗	Power pin: 5000 MΩ Min. Power pin 最小 5000 MΩ. Per EIA 364-21 TP06 ,Condition B 適用: EIA 364 -21TP06,條件 B	Measure by applying test potential between the adjacent contacts, and between the contacts and ground in the mated connector.(500 V DC±10%). 測試產品相鄰端子間以及端子與接地間的電阻(500 V DC±10%)。
3	Low level Conductor resistance 接觸阻抗	Power pin:2.5 mΩ Max.initial. Contact resistance change△1.5mΩ Max Power pin 初始状态 2.5mΩ Max, 接觸电阻变化值 △1.5 mΩ Max	Subject mated contacts assembled in housing to closed circuit of 20 mA max , 20mV max. 所述固定端子连结到一个封闭回路中测试,电流20 mA max,电压 20 mV max。

3.Environmental Performance (环境特性)

1	Temperature life high 耐高温	The connector mated is exposed in the heat chamber 105±2 °C for 96 hours. It shall be measured the contact resistance after the test. 公母座嵌合状态下, 放置于 105±2°C环境中 96 小时。测量试验后的接触电阻。	120mΩ Max.
2	Humidity 耐湿性	The connector mated is exposed in the humidity chamber 60 ± 2°C,90~95%RH for 96 hours. It shall be measured the contact resistance after the test. 公母座嵌合状态下, 放置于 60±2°C、相对湿度 90~95%RH 的环境中 96 小时。测量试验后的接触电阻。	120mΩ Max.
3	Cold resistance 耐寒性	The connector mated is exposed in the heat chamber -40±2 °C for 96 hours. It shall be measured the contact resistance after the test. 公母座嵌合状态下, 放置于 -40±2°C环境中 96 小时。测量试验后的接触电阻。	120mΩ Max.
4	Salt spray test 盐水喷雾试验	The connector mated is exposed in the salt spray chamber 35±2°C,5±1 salt density for 48 hours. It shall be measured the contact resistance after the test. 公母座嵌合状态下, 放置于 35±2°C、浓度 5±1%的盐水喷雾中 48 小时。取出之后使用纯水清洗, 干燥后测量接触电阻。	120mΩ Max.
5	SO2 gas test SO2 气体实验	The connector mated is exposed in the SO2 gas chamber 40 ± 2°C,75%RH、10±3ppm for 96 hours. It shall be measured the contact resistance after the test. 公母座嵌合状态下, 放置于 40±2°C、相对湿度 75%RH、SO2 浓度 10±3ppm的环境中 96 小时。测量试验后的接触电阻。	120mΩ Max.

6	H2S gas test H2S 气体实验	The connector mated is exposed in the H2S gas chamber $40 \pm 2^{\circ}\text{C}$, 75%RH、 $3 \pm 1\text{ppm}$ for 96 hours. It shall be measured the contact resistance after the test. 公母座嵌合状态下，放置于 $40 \pm 2^{\circ}\text{C}$ 相对湿度 75%RH、H2S 浓度 $3 \pm 1\text{ppm}$ 的环境中 96 小时。测量试验后的接触电阻。	120mΩ Max.
7	Thermal shock test 冷热冲击试验	subject unmated connectors shall be tested in accordance with EIA364-32 Test Condition I . $-55 \pm 2^{\circ}\text{C}$ (30 minute) $\rightarrow +25 \pm 2^{\circ}\text{C}$ (5 minute) $\rightarrow +85 \pm 2^{\circ}\text{C}$ (30 minute) $\rightarrow +25 \pm 2^{\circ}\text{C}$ (5 minute) consecutive 5 cycles. 适配板对板连接器，环境温度 $-55 \pm 2^{\circ}\text{C}$ (30 minute) $\rightarrow +25 \pm 2^{\circ}\text{C}$ (5 minute) $\rightarrow +85 \pm 2^{\circ}\text{C}$ (30 minute) $\rightarrow +25 \pm 2^{\circ}\text{C}$ (5 minute) 持续 5 个循环。	120mΩ Max.
8	Humidity resistance 恒温恒湿	Subject unmated connectors to 96 hours at 60°C with 90% to 95% R.H. Test as per EIA 364 – 31 Method II Test Condition 环境温度 60°C ，湿度 90% ~ 95% R.H，持续时间 96H。	120mΩ Max.
9	Solder ability 焊锡性	Immersion in Flux consisting rosin 10% and methanol 90% for a period of 5 to10 seconds dip in molten solder consisting of Sn-Ag-Cu at 260°C plus or minus 5 degree for 3 plus or minus 0.5 seconds. 产品焊锡区在松香 10%和甲醇 90%的助焊剂中浸泡 5-10 秒，再将焊锡区浸入 260°C 的焊料中持续 3 秒。	More than 95% of area dipped in molten solder should be coated by solder 焊锡区吃锡饱满度95%以上

4. Recommended Temperature Profile (推荐温度曲线)



NOTE (备注)

SMT stencil thickness: Pin solder area 0.12 ~ 0.15mm, shell solder area 0.15 ~ 0.18mm

SMT 钢网厚度: Pin 针焊锡区 0.12 ~ 0.15mm, 铁壳焊锡区 0.15 ~ 0.18mm